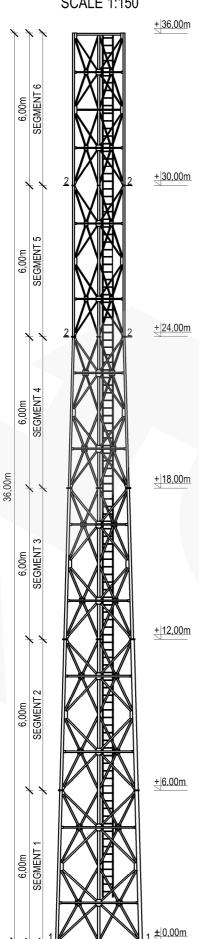


ASSEMBLY DRAWING

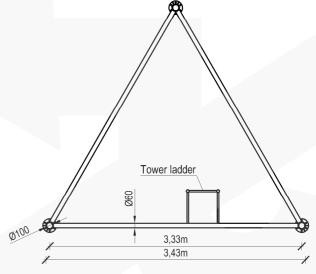
SCALE 1:150



TYPICAL TOWER W2000F/H36

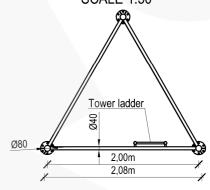
SECTION 1-1

SCALE 1:50



SECTION 2-2

SCALE 1:50



NOTES:

- 1. Typical tower construction W2000F/H36
- 2. Aluminum alloy: EN AW-6005A T6
- Connections segments: flange connection
- 4. Angel plate linked with fillet weld
 5. Characteristic wind speed: V_k=22m/s
- Terrain category: II
- Reliability class: II
- 8. Ice density: 700kg/m³
- 9. Ice thickness: 2,0cm
- 10. Equipment total weight limit on the tower: 120kg
- 11.Equipment area on the tower:
- S=1,70m² at the top of the tower 12. Tower weigth (with ladder):732kg
- 13. Safety rail system: SKC BLOCK
- 14. Working platform: optional
- 15. Tower must be set under construction law

 16. Construction on which tower will be located must be able to transfer reactions
- 17. Lead assembly with wind speed not more than 5m/s

Manufacturer:	RETIS WWW.RETIS.PL WWW.MASZTY-RETIS.PL			
Investment:	SERIES OF ALUM	IINUM LATTI	CE TOWERS - TYPE- 200	00F
Drawing title:	PICAL TOWER W20	00F/H36 - AS	SEMBLY DRAWING + SE	ECTIONS
Date:	Phase:		Project No.:	Revision:
02.2013	typica	al project	RETIS W2000F	
Industry: construction		Project No.: RETIS_KK_W2000F_H36		